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The ProtoTRAK SMX CNC will automatically assume that all 180 degree arcs that have the same beginning, ending and center dimensions for Z, lie in the XY plane. Prompts for the Arc event:  
X Begin: is the X dimension to the beginning of the arc cut. Y Begin: is the Y dimension to the beginning of the arc cut.

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Manual, 2 Axis, or 3 Axis Mill. The TRAK DPM RX3 bed mill features 32"x16"x24" travels, a 5 HP spindle motor and programmable spindle. The ProtoTRAK RMX CNC is integrated into the machine in the factory and the machine can be used manually, or as a 2 or 3 axis CNC. Brushless servo motors with .000003" encoder resolution enable rapids of up to 400 IPM.

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### **Prototrak Interface Manual - [catalog.drapp.com.ar](http://catalog.drapp.com.ar)**

The control is a prototrak age 3. Is there anybody who can organize, sell an DNC dongle for the AGE 3, ... The service manual, ... but might be able to help with AGE jobs. We are currently using AGE on our SMX controller (DPM3 bed mill). You can see some of the jobs at [santafegarage.com](http://santafegarage.com). David



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## **Prototrak Age 3 - Practical Machinist**

ProtoTRAK SMX CNC; A solid ram that moves along the column providing mass for heavy cuts; Generous Z-axis CNC travel; Strong and rigid construction; Real handwheels for manual control; Two or three-axis CNC operation, your choice; Programmable spindle speeds; Precision ground ballscrews installed in the table, saddle and column

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## **Prototrak Interface Manual**

ProtoTRAK bedmills are nice starter machine. The MX3 control is pretty no frills, and I think a maximum g-code event of 1500-2000. So DNC/Dripfeed through RS-232 cable would be needed for larger programs. Some people that use TRAK's like the manual quill override....I think once you don't have it, you won't miss it.

## **Opinions on Prototrak bed mill and MX3 control**

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